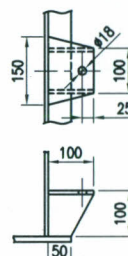
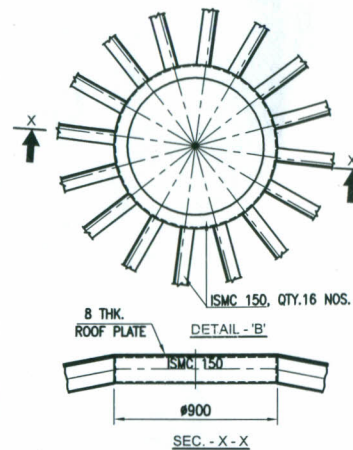
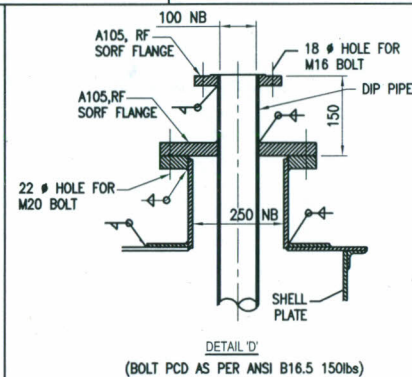


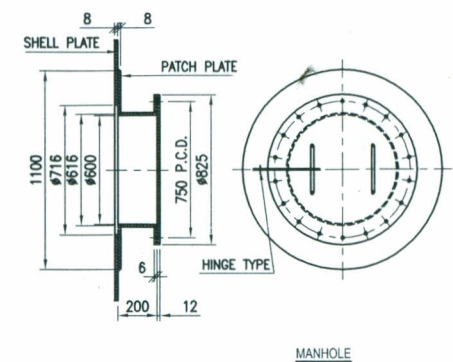
*(8mmthk plate)*  
BREATHER



DETAIL - 'C'  
QTY. 12 NOS. Ø30'



DETAIL - 'E'  
(BOLT PCD AS PER ANSI B16.5 150lbs)



MANHOLE

- NOTE :- 1. ALL NOZZLES SHOULD BE OF SCH.80 PIPE. *Seamless*  
2. ALL NOZZLES ARE WELDED WITH PATCH PLATE OF THK. 8 mm  
3. ONLY ARGON WELDING ALLOWED.

MATERIAL :- SS 316 L

*Flanges drilled as per ANSI-16.5 class 150 (SS-316L)*

DRN.	Rajesh	01.03.13	TITLE
CHECKED	SK Barman		SULPHURIC ACID DAY TANK
APPROVED			
SCALE			
VISIONS IN MM		DRG. NO.- UCT-2 /CHEM/TANK/98	REV.- 0